Accessory valves Application & selection

Shown: HV-1000A, V-17, V-10, V-12, V-152



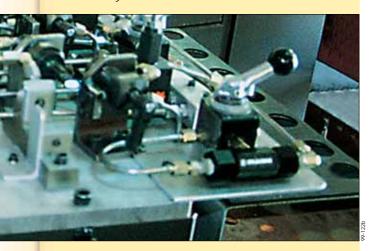
Accessory valves

Enerpac accessory valves, available in a wide variety and many configurations to control hydraulic pressure or oil flow. These valves are used in conjunction with other valves and system components to provide full automation and control.

Application

Accessory valves are used to automate clamp cycles, prevent pressure loss and provide additional operator and component safety.

■ V-17 Safety check valve installed on a fixture.



Your hydraulic control solution

- · Regulate oil flow or system pressure
- All valves feature NPT or SAE porting to insure against leakage at rated pressure
- · Can easily be installed in any system
- All valves are painted, coated or plated for corrosion resistance

Product selection

| Maximum pressure | Model number | Oil ports |
|---------------------|---|--|
| bar | | |
| 210 | HV-1000A | 1/8" N P T |
| 210 | MHV-1 | 1/8" N P T |
| 210 | PLV-40013B | 1/8" N P T |
| 350 | V-12 | SAE #4 |
| 700 | V-10 | 1/2" N P T |
| 700 | V-17 | 3/8" N P T |
| 700 | V-152 | 1/8" N P T |
| | bar 210 210 210 210 350 700 | bar 210 HV-1000A 210 MHV-1 210 PLV-40013B 350 V-12 700 V-10 700 V-17 |

Product specification

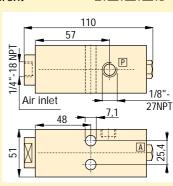
HV-1000A Air pilot holding valve

 Holds fluid under pressure offering independent control of different branches of the same

fixture

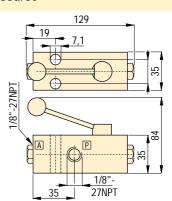
 Valve can control the pilot air and the booster in sequence

- Max. oil flow 5 l/min
- Works with the VA-42 fourway air valve and a booster



MHV-1 Modular holding valve

- Allows separate operation of clamping fixtures with a single power source
- Ideal for applications when fluid feed lines are impractical. If system presssure is interrupted, the MHV-1 will hold the pressure beyond the valve
- Max. oil flow 5 I/min
- To release system pressure, rotate valve handle in either direction 90 to release and retract system pressure

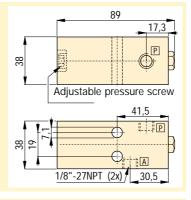


0 - 700 bar 5 - 30 l/min

Dimensions & options MH, HV, PLV, V-series

PLV-40013B Pressure limiting valve

- Allows precise control of pressures reaching specific clamps
- A P
- When pressure build-up reaches a preset level, the valve closes, stabilizing pressure to that section of the fixture
- Pressure adjustment between 14 105 bar
- Max. oil flow 5 I/min

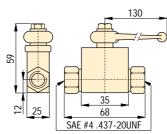


V-12 Manual shut-off valve

 Ball type valve can be used for the master system shut-off or for isolating separate circuits on a fixture



- · Viton seals standard
- Straight through design for easy system plumbing and installation
- · Fully open allows high flow return of oil
- Max. oil flow 12 I/min

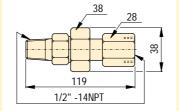


V-10 Auto-damper valve

To protect gauge during high cycle applications



- Creates a flow resistance when load is released suddenly.
 No adjustments are necessary
- · Fits directly into GA-series gauge adaptor



V-17 Safety check valve

 Ruggedly built to resist shock and operate with low pressure drop



- ₩ 3/8" -18NPT
- · Closes smoothly without pounding
- Max. oil flow 30 l/min

V-152 Pressure relief valve

- Limits pressure developed by the pump in hydraulic circuit, thus limiting the force imposed on other components
- 193 max Ø 38 38 38 115 3/8" -18NPT (3x)
- 55 700 bar adjustment range;
 ±3% repeatability
- Valve opens whenever preset pressure is reached. To increase pressure setting, turn handle clockwise
- Max. oil flow 30 l/min
- · Includes 1 m return line hose kit



VA-42 Air valve



Gauges and adaptors

Pressure:

Flow max.:

(E) Válvulas de control

(F) Valves de contrôle

(D) Regelventile



Hoses and couplers

☐ 108 ▶



Fittings





MImportant.

Valving help See Basic System Set-up and Valve information in our "Yellow Pages".

□ 113 ▶